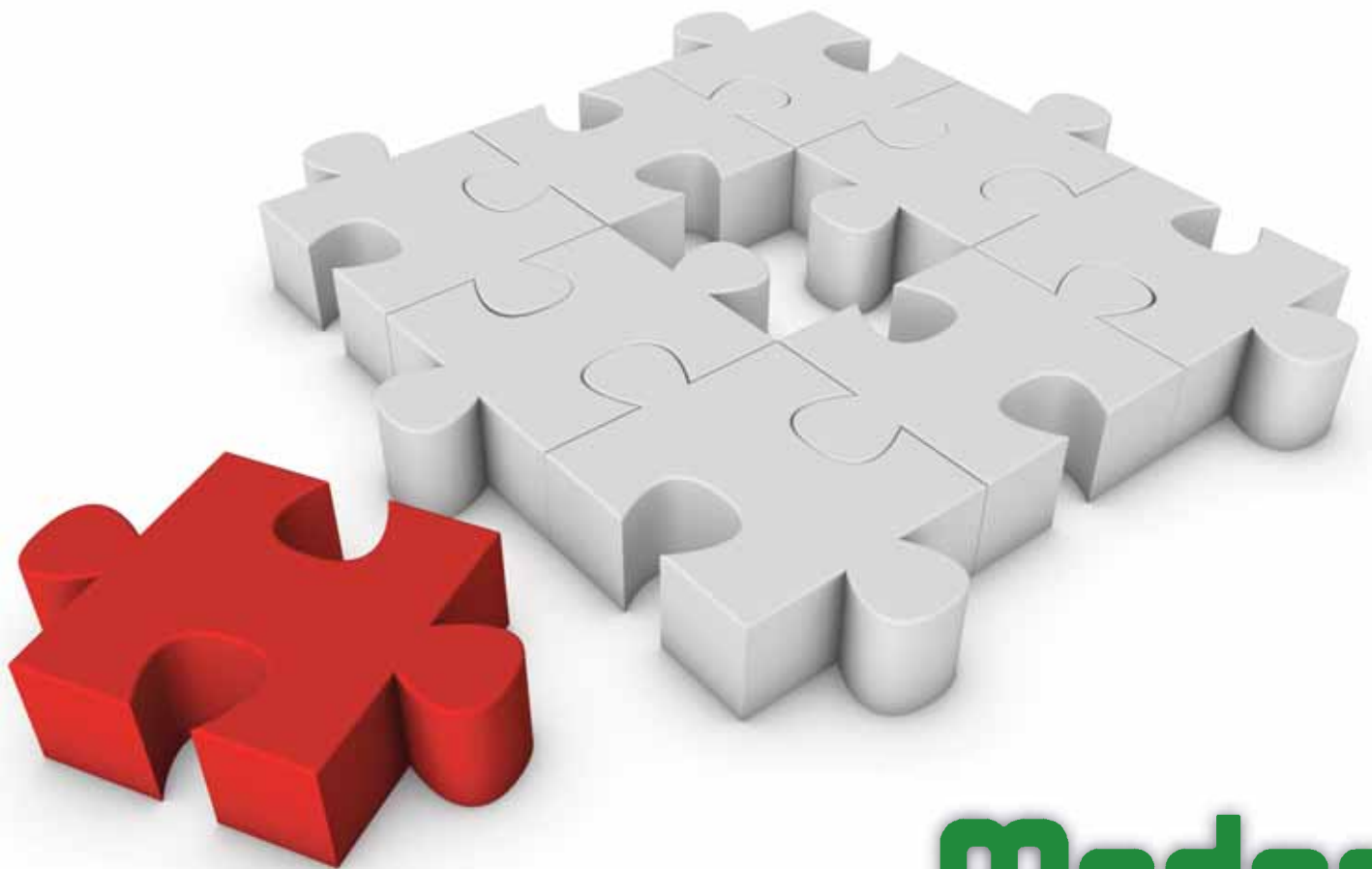


**Isn't it nice
when things
just fit
together?**



Modor
TECHNICAL PRODUCTS

Welcome to Modor Technical Products



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CA line

Our **CA Line** of enclosures...

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: $10^{15} \Omega/\text{sq}$

Volume resistivity (ρ): $10^{12}-10^{14} \Omega \cdot \text{m}$

CA Specifications:

Width (mm)	Length (mm)	Height (mm)
35.0	35.0	48.7
Width (in)	Length (in)	Height (in)
1.375	1.375	1.920

CAS Specifications:

Width (mm)	Length (mm)	Height (mm)
35.0	35.0	39.6
Width (in)	Length (in)	Height (in)
1.375	1.375	1.56

Customized Machining Available

Customized Printing Available

Ordering:

CA (followed by color)

CAS (followed by color)

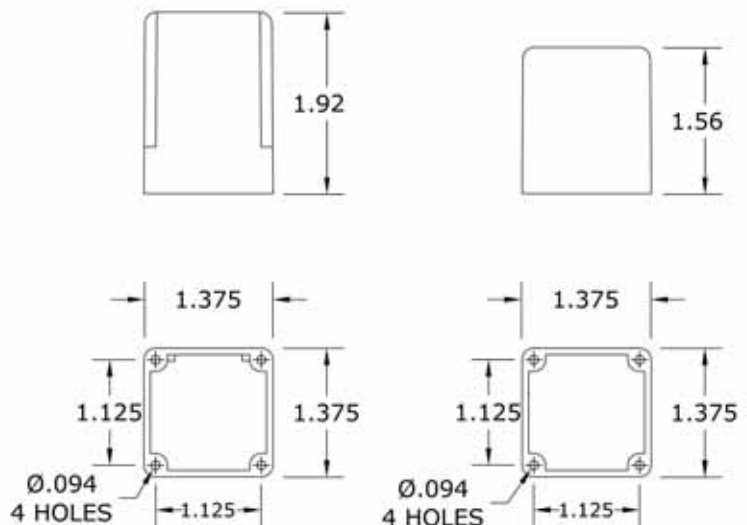
example:	CA red	CAS red
	CA blue	CAS blue
	CA clear	CAS clear
	CA green	CAS green
	CA yellow	CAS yellow
	CA orange	CAS orange
	CA beige	CAS beige
	CA black	CAS black
	CA white	CAS white

(custom colors available)



CA HOUSING

CAS HOUSING



CA Line Header Assemblies

Our **CA Line** of header assemblies include:

**CA-8, CA-8DTL, CA-8DTS, CA-8P, CA-9,
CA-11, CA-11DTL, CA-11DTS, CA-20
CAMF-8, CAMF-11**

Material "Phenolic" (see page 23)

Extremely Hard

Good Thermal Stability

Chemical Imperviousness



8,9,11,20 PIN Bases

"Octal style" headers

In-Line style headers

Blade Type headers

Double thru pin connectors

Metal flanged headers also available

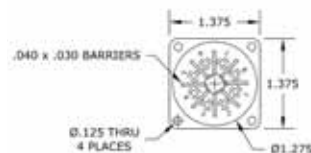
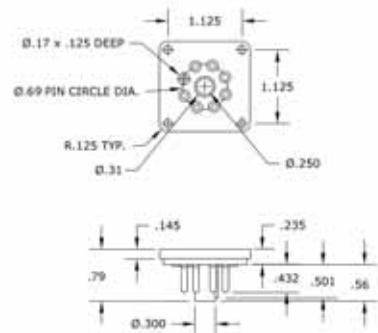
Machining and printing available

Ordering:

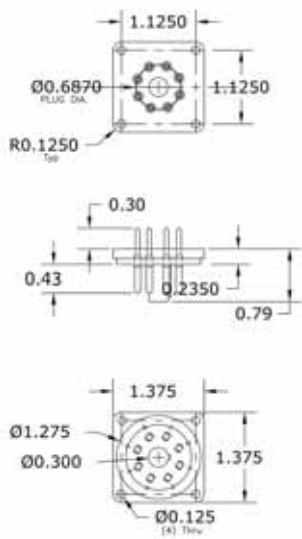
Use part number listed above



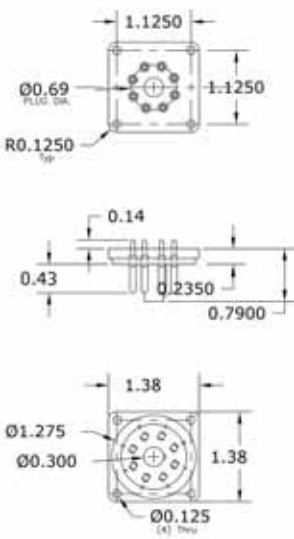
CA-8



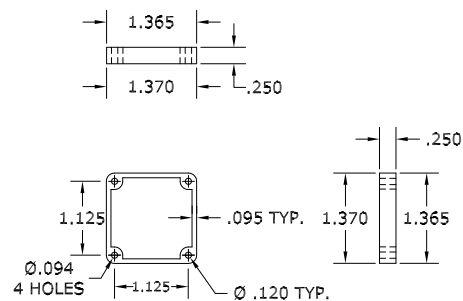
CA-8DTL



CA-8DTS



CA-Spacer



CA Line Header Assemblies (con't)

Our **CA Line** of header assemblies include:
CA-8, CA-8DTL, CA-8DTS, CA-8P, CA-9,
CA-11, CA-11DTL, CA-11DTS, CA-20
CAMF-8, CAMF-11

Header Material: Phenolic (PF), (see page 23)

Extremely Hard
 Good Thermal Stability
 Chemical Imperviousness

8,9,11,20 PIN Bases

"Octal style" headers
 In-Line style headers
 Blade Type headers

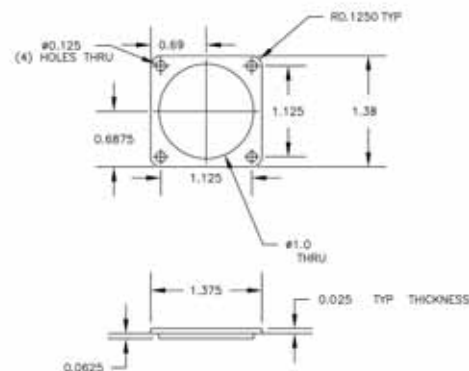
Double thru pin connectors
 Metal flanged headers also available
 Machining and printing available

Ordering:

Use part number listed above

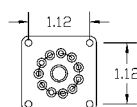


CA-MF

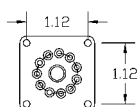


CA-11

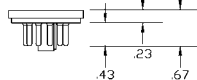
CA-11 HEADER



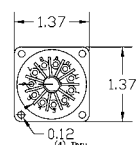
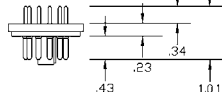
CA-11DTx HEADER



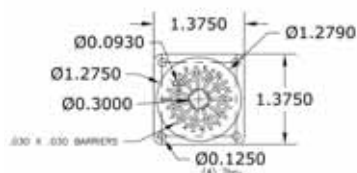
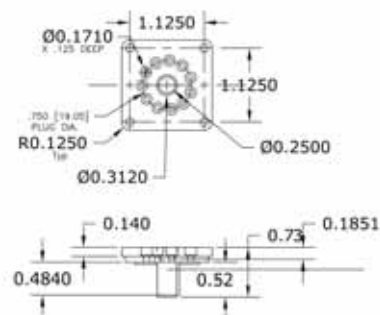
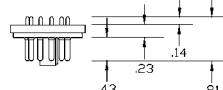
CA-11 HEADER



CA-11DTL HEADER



CA-11DTS HEADER



CB Line

Our **CB Line** of enclosures...

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: $10^{15} \Omega/\text{sq}$

Volume resistivity (ρ): $10^{12}-10^{14} \Omega \cdot \text{m}$

CB Specifications:

Width (mm)	Length (mm)	Height (mm)
49.8	49.8	75.7
Width (in)	Length (in)	Height (in)
1.955	1.955	2.975

CBLP Specifications:

Width (mm)	Length (mm)	Height (mm)
47.0	47.0	40.1
Width (in)	Length (in)	Height (in)
1.975	1.975	1.575

Customized Machining Available

Customized Printing Available

Ordering:

CB (followed by color)

CBLP (followed by color)

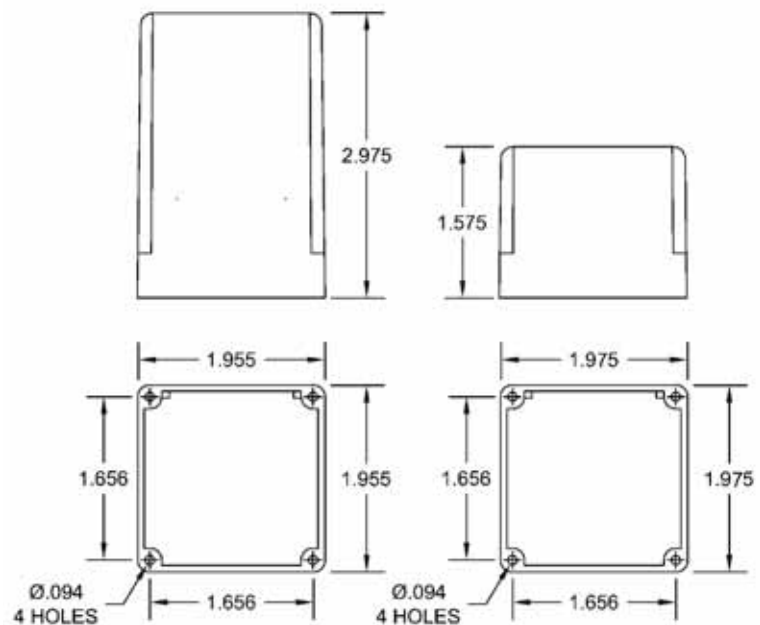
example:	CB red	CBLP red
	CB blue	CBLP blue
	CB clear	CBLP clear
	CB green	CBLP green
	CB yellow	CBLP yellow
	CB orange	CBLP orange
	CB beige	CBLP beige
	CB black	CBLP black
	CB white	CBLP white

(custom colors available)

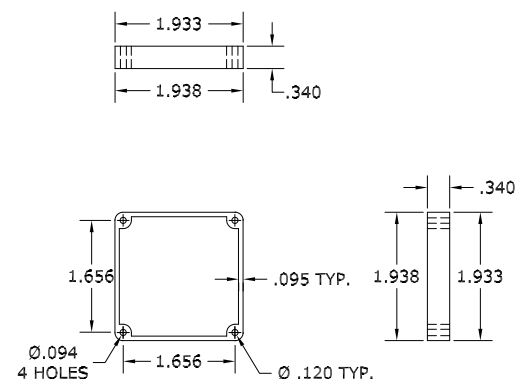


CB HOUSING

CBLP HOUSING



CB-Spacer



CB Line Header Assemblies

Our **CB Line** of header assemblies include:
CB-8, CB-8DTL, CB-8DTS, CBMF-8, CB-11,
CB-11DTL, CB-11DTS, CBMF-11, CB-12, CB-20

Header Material: Phenolic (PF), (see page 23)
 Extremely Hard
 Good Thermal Stability
 Chemical Imperviousness

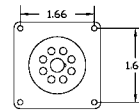
8,11,12,20 PIN Bases

"Octal style" headers
 In-Line style headers
 Blade Type headers

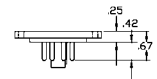
Double thru pin connectors
 Metal flanged headers also available
 Machining and printing available



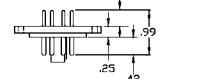
CB-8 HEADER
 CB-8DTx HEADER



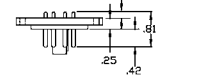
CB-8 HEADER



CB-8DTL HEADER



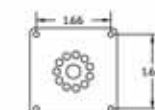
CB-8DTS HEADER



Holes are #4, 1/2 inch max.

These headers fully conform to the 8 pin industrial standard.

CB-11MF HEADER



CB-11MF HEADER SUBASSEMBLY



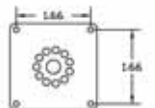
#0.120 4 HOLES

#0.120 4 HOLES

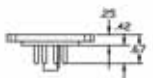
22 gage sheet stock

22 gage sheet stock

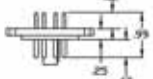
CB-11 HEADER
 CB-11DTx HEADER



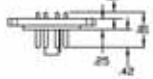
CB-11 HEADER



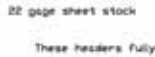
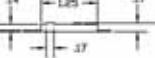
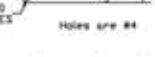
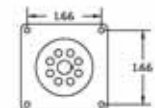
CB-11DTL HEADER



CB-11DTS HEADER

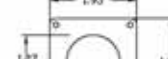


CB-8 MF HEADER



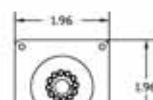
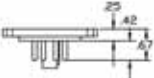
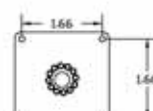
22 gage sheet stock

CB-8 MF HEADER SUBASSEMBLY



22 gage sheet stock

CB-12 HEADER



22 gage sheet stock

These headers fully conform to the 11 pin industrial standard.

These headers fully conform to the 8 pin industrial standard.

These headers fully conform to the 12 pin industrial standard.

CC Line

Our **CC Line** of enclosures include:
CC, CCPC, CCL, CCLPC

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: $10^{15} \Omega/\text{sq}$

Volume resistivity (ρ): 10^{12} – $10^{14} \Omega \cdot \text{m}$

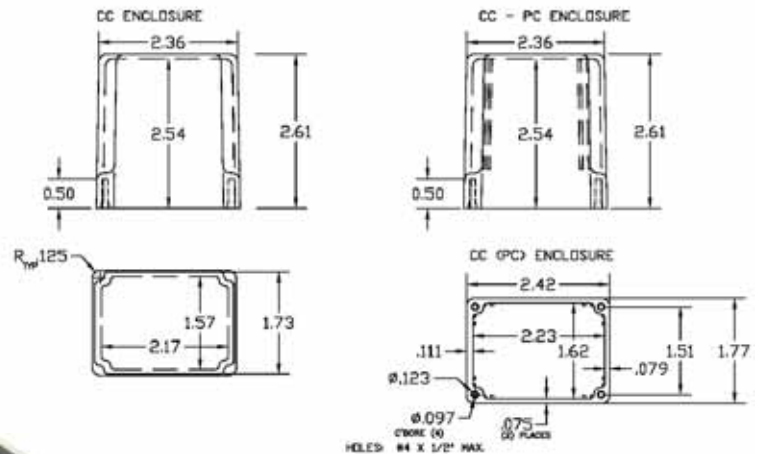


CC/CCPC Specifications:

Width (mm)	Length (mm)	Height (mm)
44.9	62.5	66.3
Width (in)	Length (in)	Height (in)
1.73	2.36	2.61

CCL/CCLPC Specifications:

Width (mm)	Length (mm)	Height (mm)
44.9	62.5	83.0
Width (in)	Length (in)	Height (in)
1.75	2.32	3.27



Customized Machining Available

Customized Printing Available



(Close-up of PC versions)

Ordering:

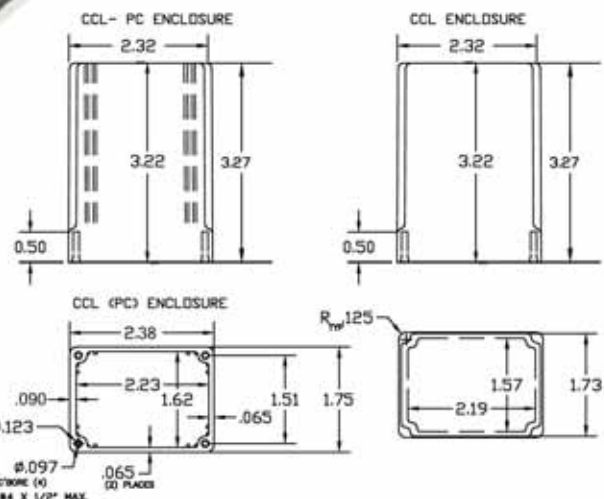
CC (followed by color)

CCPC (followed by color)

CCL (followed by color)

CCLPC (followed by color)

example: CC red	CCPC red	CCL red
CC blue	CCPC blue	CCL blue
CC clear	CCPC clear	CCL clear
CC green	CCPC green	CCL green
CC yellow	CCPC yellow	CCL yellow
CC orange	CCPC orange	CCL orange
CC beige	CCPC beige	CCL beige
CC black	CCPC black	CCL black
CC white	CCPC white	CCL white



(custom colors available)

www.modorplastics.com

Modor
TECHNICAL PRODUCTS

1-931-796-0039

CC Line Header Assemblies

Our **CC Line** of header assemblies include:
CC-8, CC-8DTL, CC-8DTS, CC-8MF, CC-9,
CC-11, CC-11DTL, CC-11DTS, CC-11MF,
CCD-12, CCD-12 w/clip, CCD-12 DTL, CCD-12
DTL w/clip, CCD-12DTS, CCD-12 DTS
w/clip, CC-20, CCQ-8, CCQ-11



Header Material: Phenolic (PF), (see page 23)
 Extremely Hard
 Good Thermal Stability
 Chemical Imperviousness

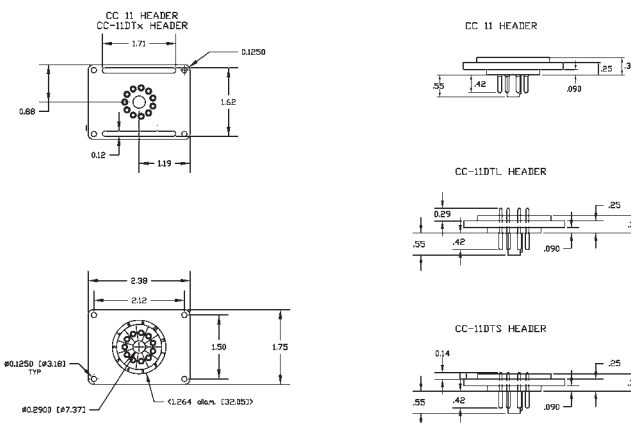
8,9,11,12,20 PIN Bases

"Octal style" headers
 In-Line style headers
 Blade Type headers

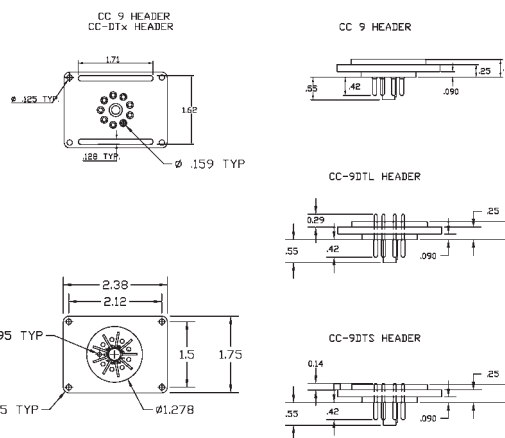
Double thru pin connectors
 Metal flanged headers also available
 Machining and printing available

Ordering:

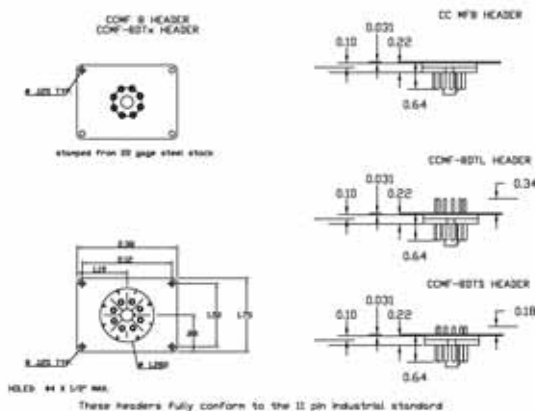
Use part number listed above



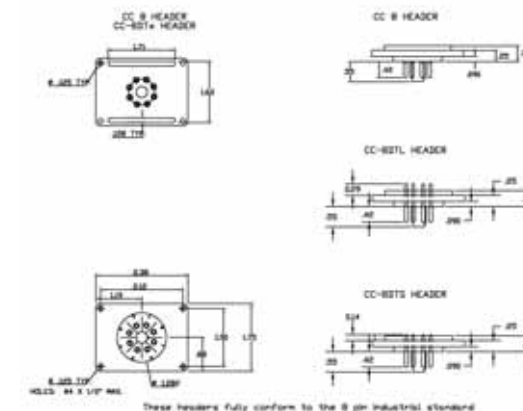
These headers fully conform to the 11 pin industrial standard



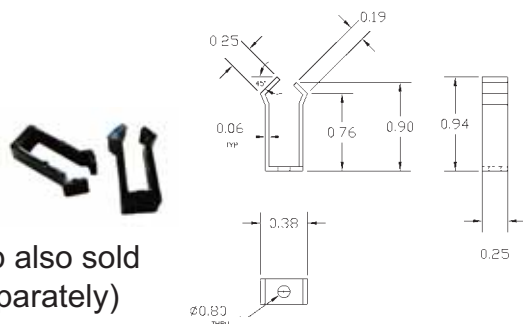
These headers fully conform to the 9 pin industrial standard



These headers fully conform to the 11 pin industrial standard



These headers fully conform to the 8 pin industrial standard



(Clip also sold separately)

CC Line Header Assemblies (con't)

Our **CC Line** of header assemblies include:
CC-8, CC-8DTL, CC-8DTS, CC-8MF, CC-9,
CC-11, CC-11DTL, CC-11DTS, CC-11MF,
CCD-12, CCD-12 w/clip, CCD-12 DTL,
CCD-12 DTL w/clip, CCD-12DTS,
CCD-12 DTS w/clip, CC-20, CCQ-8, CCQ-11

Header Material: Phenolic (PF), (see page 23)

Extremely Hard

Good Thermal Stability

Chemical Imperviousness

CC-Clip is made of
Lexan 141R
polycarbonate (PC)

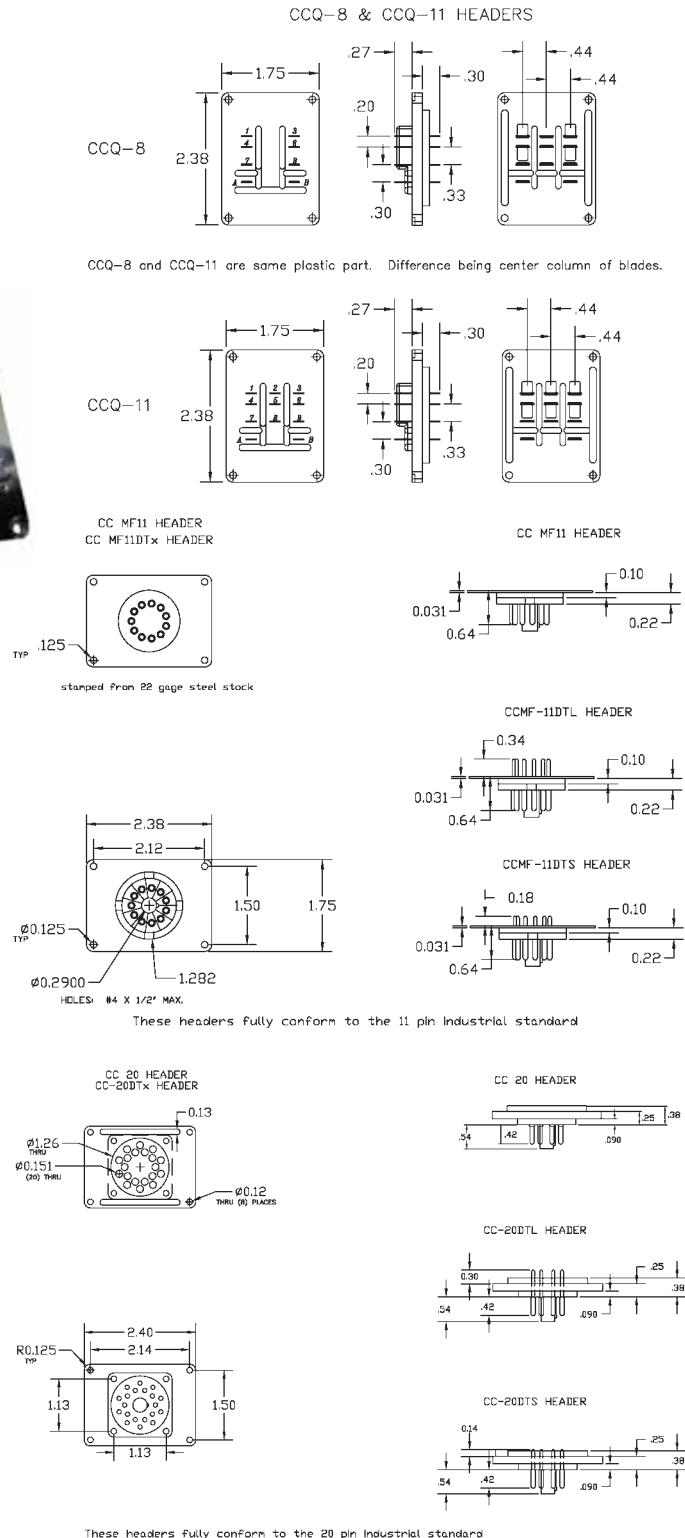
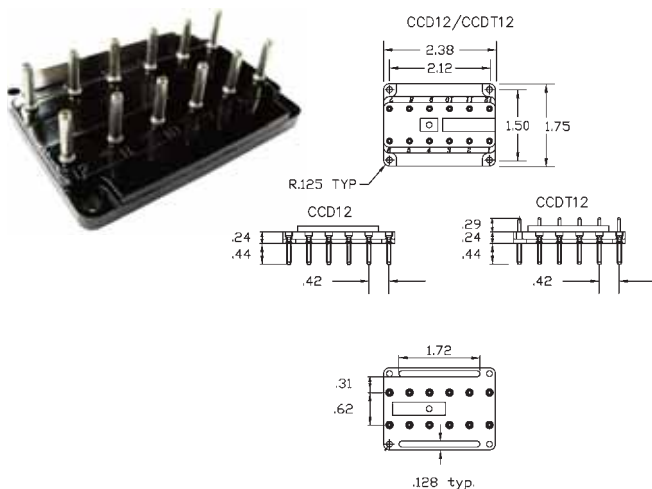
8,9,11,12,20 PIN Bases

"Octal style" headers
In-Line style headers
Blade Type headers

Double thru pin connectors
Metal flanged headers also available
Machining and printing available

Ordering:

Use part number listed above



CD Header Assemblies

Our **CD Line** of header assemblies include:
CD-8, CD-8DTL, CD-8DTS, CD-11, CD-11DTL, CD-11DTS

Header Material: Phenolic (PF), (see page 23)

Extremely Hard
Good Thermal Stability
Chemical Imperviousness

8,9,11,12,20 PIN Bases

"Octal style" headers
In-Line style headers
Blade Type headers

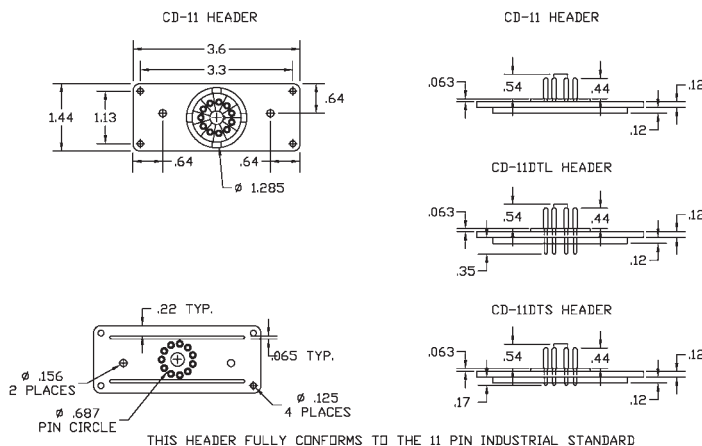
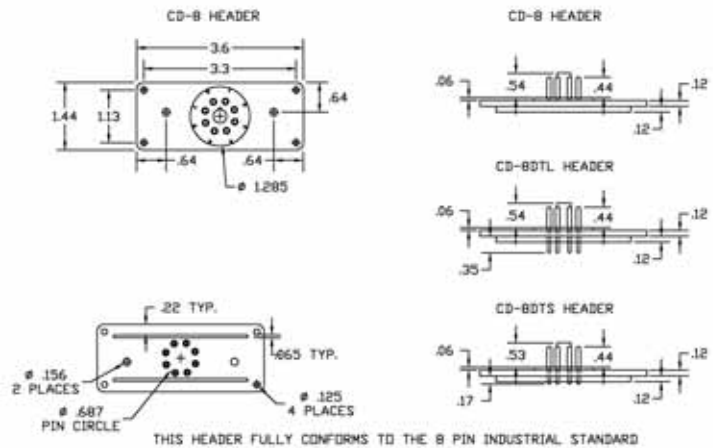


Double thru pin connectors
Metal flanged headers also available
Machining and printing available

Ordering:

CD-(followed by pin count)
CD-(followed by pin count) DTS
CD-(followed by pin count) DTL

(also see the JT line of headers)



Our **CF Line** of enclosures:

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: $10^{15} \Omega/\text{sq}$

Volume resistivity (ρ): 10^{12} – $10^{14} \Omega \cdot \text{m}$



CF Specifications:

<u>Width (mm)</u>	<u>Length (mm)</u>	<u>Height (mm)</u>
69.8	88.9	66.5
<u>Width (in)</u>	<u>Length (in)</u>	<u>Height (in)</u>
2.75	3.5	2.62

Customized Machining Available

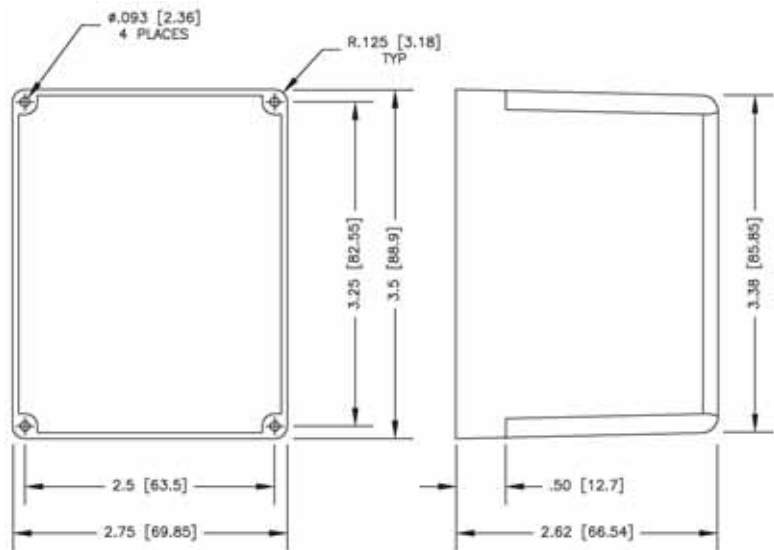
Customized Printing Available

Ordering:

CF (followed by color)

example: CF red
 CF blue
 CF clear
 CF green
 CF yellow
 CF orange
 CF beige
 CF black
 CF white

(custom colors available)



Our **CH Line** of enclosures:

Made from Lexan 141R polycarbonate (PC)

(see page 22)

Extremely durable.

Very high impact resistance.

Housing Material: Polycarbonate

Flammability: V0-V2

Melting temperature (Tm) 267 °C

Surface resistivity: $10^{15} \Omega/\text{sq}$

Volume resistivity (ρ): 10^{12} – $10^{14} \Omega \cdot \text{m}$



Header Material: Phenolic (PF), (see page 23)

CH Specifications:

Width (mm)	Length (mm)	Height (mm)
36.3	62.5	57.4
Width (in)	Length (in)	Height (in)
1.43	2.46	2.26

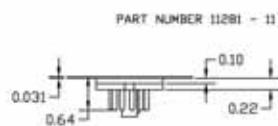
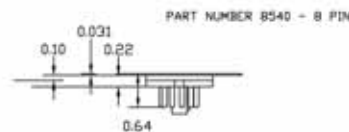
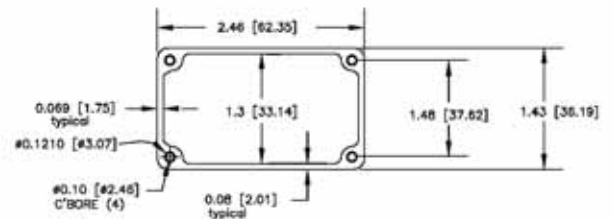
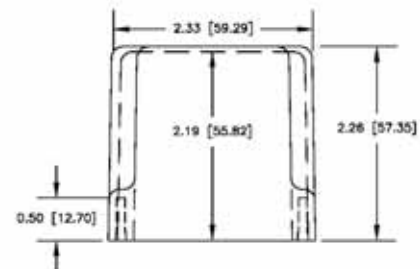
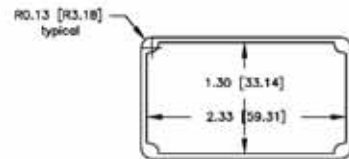
Customized Machining Available
Customized Printing Available

Ordering:

CH (followed by color)

example: CH red
CH blue
CH clear
CH green
CH yellow
CH orange
CH beige
CH black
CH white

(custom colors available)



PARTS FULLY CONFORM TO THE 8 OR 11 PIN INDUSTRIAL STANDARD

Our **JP Line** of header assemblies include:
JP-90, JP-11, JP-11DTL, JP-11DTS

Housing Material: Lexan 141R polycarbonate (PC) (see page 22)

Header Material: Phenolic (PF), (see page 23)

Header Material is:
Extremely Hard
Good Thermal Stability
Chemical Imperviousness

11 PIN Bases

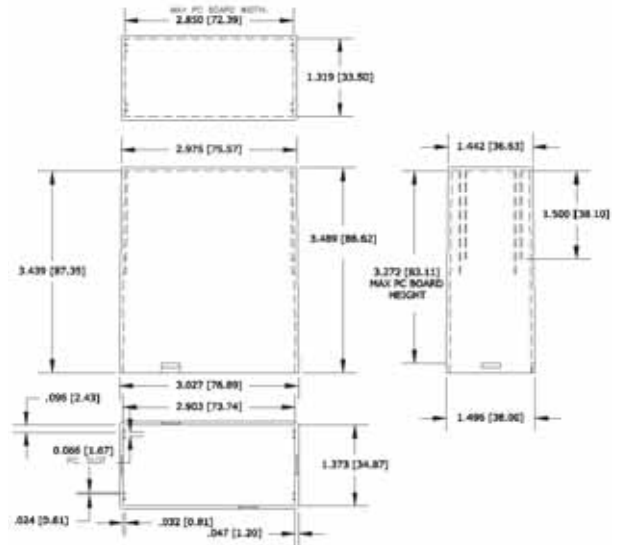
"Octal style" headers
In-Line style headers

Double thru pin connectors
Machining and printing available

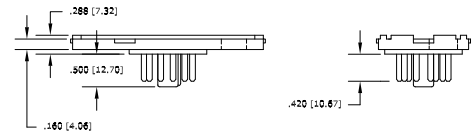
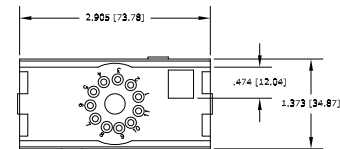
Ordering:

JP- 90
JP- 11
JP- 11DTL
JP-11DTS

JP-90 Housing

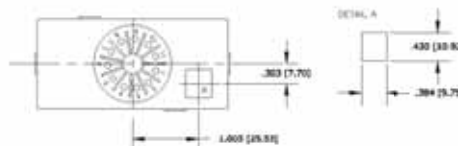
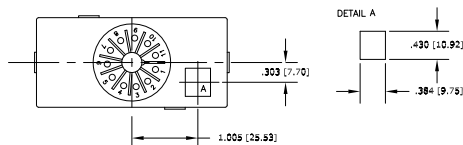
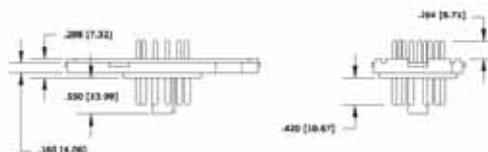
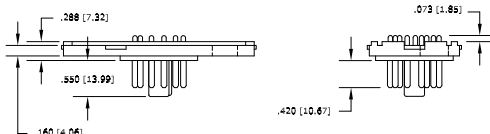
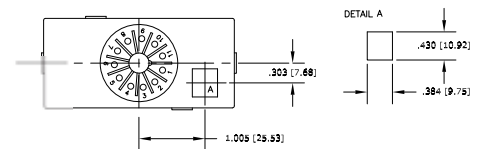
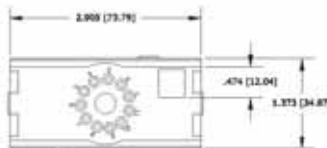
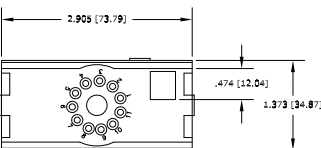


JP-11



JP-11DTS

JP-11DTL



Our **JR Line** of header assemblies include:
JR-105PCC, JR-11, JR-11DTL, JR-11DTS

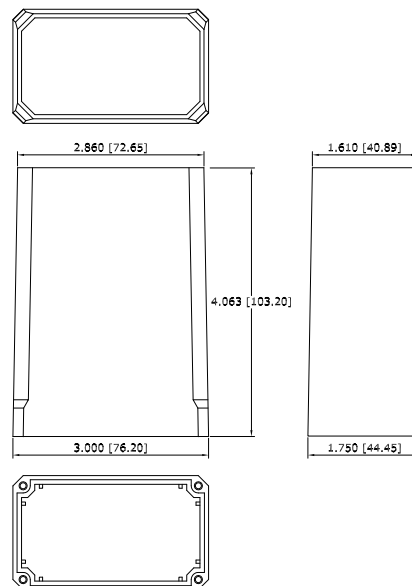
Housing Material: Lexan 141R
 polycarbonate (PC) (see page 22)

Header Material: Phenolic (PF),
 (see page 23)

Header Material is:
 Extremely Hard
 Good Thermal Stability
 Chemical Imperviousness



JR-105PCC Housing



11 Bases

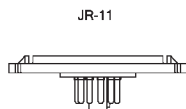
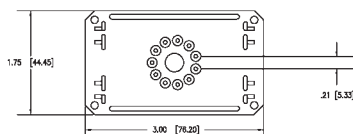
"Octal style" headers
 In-Line style headers

Double thru pin connectors
 Metal flanged headers also available
 Machining and printing available

Ordering:

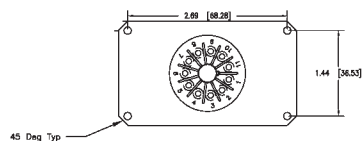
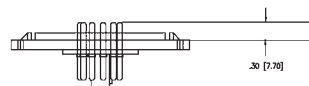
JR-105PCC
 JR-11
 JR-11DTL
 JR-11DTS
 JRMF

JR-11

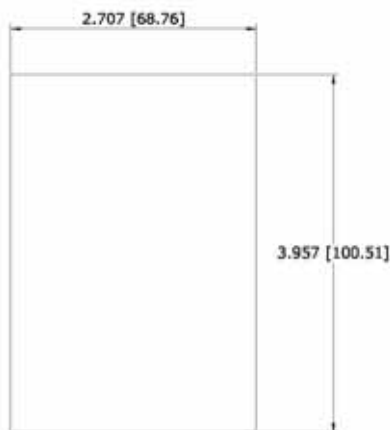


JR-11

JR-11DTL



JR (PC board Size)



Potting Shell Line

Our **Potting Shell Line** of enclosures include:

22750-0, 22750-1A, 22750-5, 22750-10, 22526, 22536

22526 and 22536 made with Lexan 141R polycarbonate (PC) (see page 22)

All others Material: Phenolic (PF), (see page 23)

Extremely Hard
Good Thermal Stability
Chemical Imperviousness

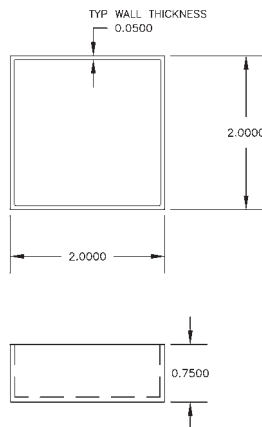
Customized Machining Available
Customized Printing Available

Ordering:

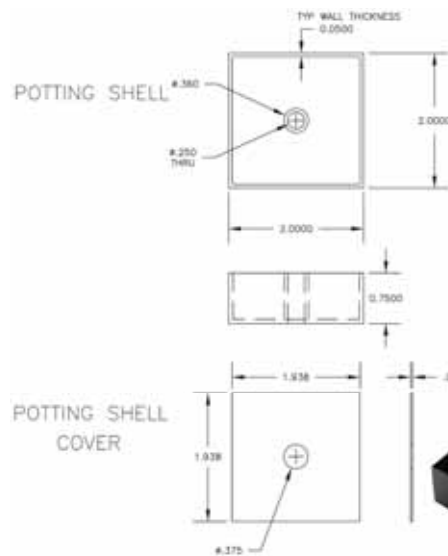
Case: part number (followed by color)

Lid: (use part number)

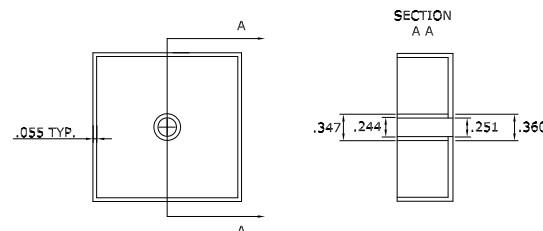
22536



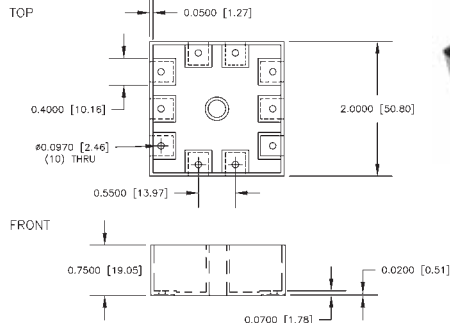
22526



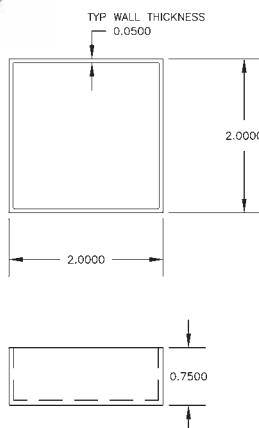
22750-1A



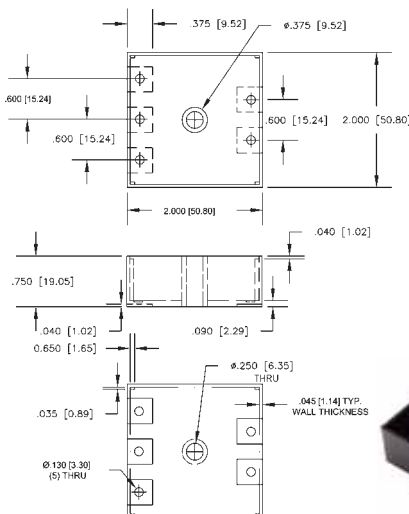
22750-10



22750-0



22750-5



Potting Shell Lids

Our **Potting Shell Line** of lids include:
22537, 22538, 22509, 22600, 22601, 22602,
22603, 22604, 22605, RSOB-Holes,
RSOB-Posts

Available Covers (by part number)

Extremely durable.
 Very high impact resistance.

Housing Material: Lexan 141R
 polycarbonate (PC) (see page 22)

Flammability: V0-V2

Melting temperature (T_m) 267 °C

Surface resistivity: $10^{15} \Omega/\text{sq}$

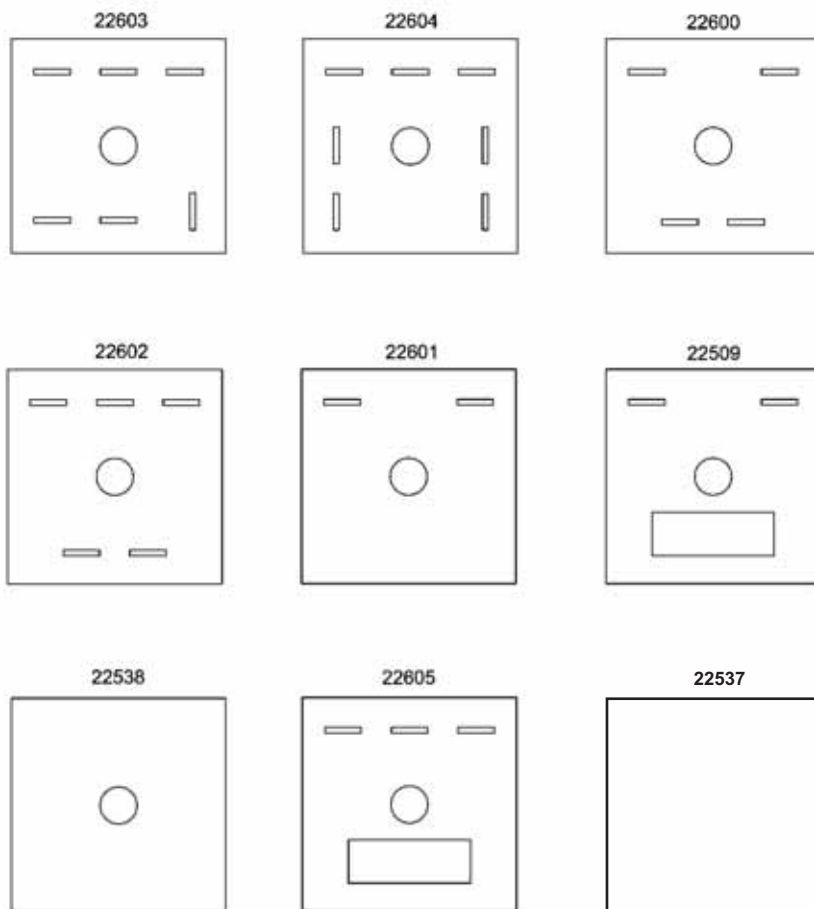
Volume resistivity (ρ): $10^{12}-10^{14} \Omega \cdot m$

Customized Machining Available
 Customized Printing Available

Ordering:

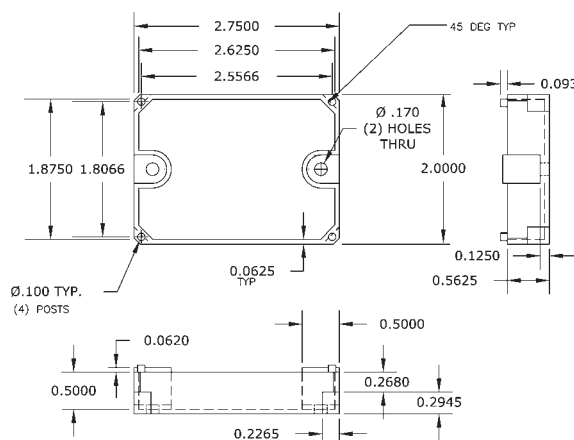
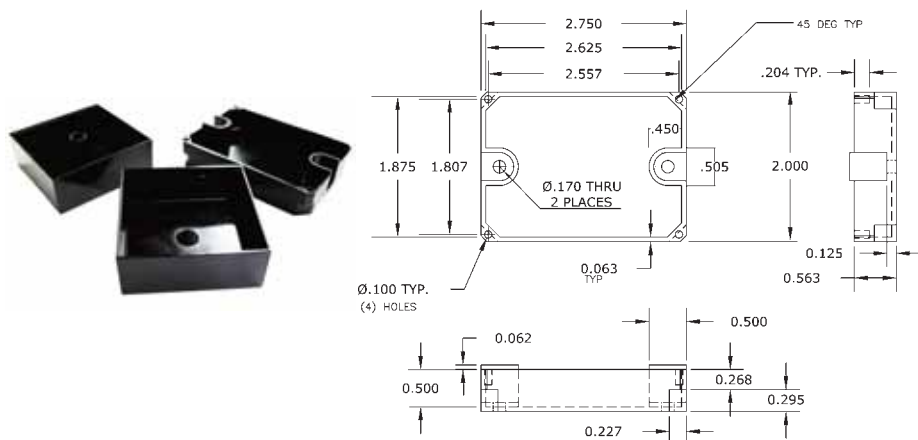
Case: 22750 (followed by color)
 Lid: (use part number)

(custom colors available)



RSOB-Holes

RSOB-Posts



Headers

***Many More Headers Available that are
not listed...Call US***

1-931-796-0039



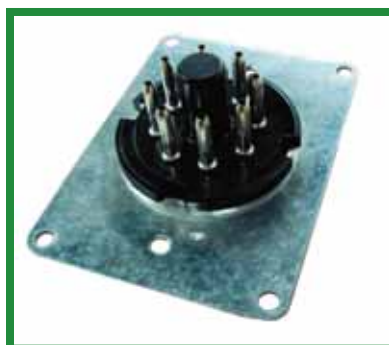
RMF-8P



11281-11P



ATC-422-8



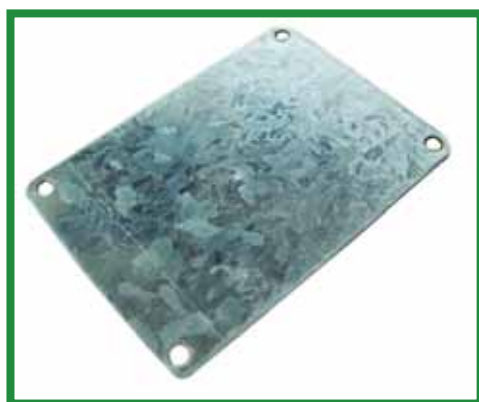
R60



AGA-11



ATC-8



CC Flange (no hole)

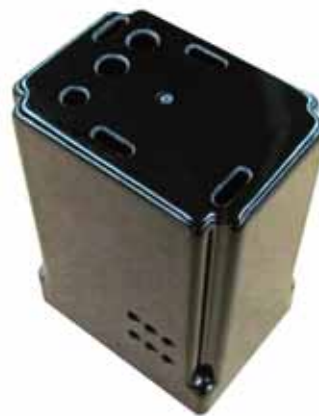


ATC-11

Custom CNC Drilling or Milling available

In House CNC Drilling/Milling and Perforation Department will custom drill any type of perforation needed for your final assembly.

Extremely Accurate repeatability.



Let us earn your business, one piece at a time.

We take pride in "Made in the USA"

Custom Silk Screening and Pad Printing Available

In House Pad Printing and Silk Screening Department for all you industrial needs.

Small font and point sizes available.

100% Made in the USA.



Polycarbonate Specifications

LEXAN 141R is a medium viscosity multi purpose grade and contains a release agent to ensure easy processing. LEXAN 141R is available in transparent, translucent and opaque colours.

	Standard	Unit	Value
1. Physical Properties			
Density	ISO 1183	g/cm ³	1.20
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	ISO 1133	cm ³ /10min	12.0
Water Absorption 23C/50RH	ISO 62	%	0.15
Water Absorption Sat/23C	ISO 62	%	0.35
2. Mechanical Properties			
Tensile Modulus (1mm/min)	ISO 527-1, -2	MPa	2350
Tensile Stress at Yield (50mm/min)	ISO 527-1, -2	MPa	63
Tensile Stress at Break (50mm/min)	ISO 527-1, -2	MPa	70
Tensile Strain at Yield (50mm/min)	ISO 527-1, -2	%	6.0
Tensile Strain at Break (50mm/min)	ISO 527-1, -2	%	110
Flexural Modulus (2mm/min)	ISO 178	MPa	2300
Charpy Unnotched Impact Strength (23°C edgewise)	ISO 179	kJ/m ²	No Break
Charpy Unnotched Impact Strength (-30°C edgewise)	ISO 179	kJ/m ²	No Break
Charpy Notched Impact Strength (23°C, Type 2, Notch C)	ISO 179	kJ/m ²	35
Unnotched Izod Impact Strength (23°C, Type 1)	ISO 180	kJ/m ²	No Break
Unnotched Izod Impact Strength (-30°C, Type 1)	ISO 180	kJ/m ²	No Break
Notched Izod Impact Strength (23°C, Type 1, Notch A)	ISO 180	kJ/m ²	12
Notched Izod Impact Strength (-30°C, Type 1, Notch A)	ISO 180	kJ/m ²	10
Ball Indentation Hardness (H 358/30)	ISO 2039-1	MPa	95
3. Thermal Properties			
Coefficient of Linear Thermal Expansion, Flow (23 to 80°C)	ISO 11359-1,-2	cm/cm/°C	7.0E-005
HDT B (0.45 MPa) Unannealed	ISO 75B-1,-2	°C	136
HDT A (1.80 MPa) Unannealed	ISO 75A-1,-2	°C	125
Vicat Softening Temperature A50 (50°C/h, 10N)	ISO 306	°C	153
Vicat Softening Temperature B50 (50°C/h, 50N)	ISO 306	°C	141
Vicat Softening Temperature B120 (120°C/h, 50N)	ISO 306	°C	142
Thermal Conductivity	ISO 8302	W/m/K	0.20
4. Electrical Properties			
Relative Permittivity (60 Hz)	IEC 60250	—	2.7
Relative Permittivity (50 Hz)	IEC 60250	—	2.7
Relative Permittivity (1 MHz)	IEC 60250	—	2.7
Dissipation Factor (60 Hz)	IEC 60250	—	0.001
Dissipation Factor (50 Hz)	IEC 60250	—	0.001
Dissipation Factor (1 MHz)	IEC 60250	—	0.01
Volume Resistivity	IEC 60093	Ohm•cm	1 E+015
Surface Resistivity	IEC 60093	Ohm	1 E+015
Electric Strength (1mm thickness)	IEC 60243-1	kV/mm	15
Electric Strength (in Oil, 1.80mm)	IEC 60243-1	kV/mm	27
Electric Strength (in Oil, 3.20mm)	IEC 60243-1	kV/mm	17
Comp Track Index	IEC 60112	V	250
5. Flame Characteristics			
Flame Rating – UL (0.7mm)	(E121562)	UL 94	class HB
Flame Rating – UL (3.0mm)	(E121562)	UL 94	class HB
Limiting Oxygen Index (LOI)	ISO 4589-1,-2	%	25
Rel. Temp. Index Mech. w/olmp	UL 746	°C	125
Rel. Temp. Index Mech. w/lmp	UL 746	°C	125
Rel. Temp. Index Elect.	UL 746	°C	130
6. Additional Properties			
Ball Pressure Test (125 °C ± 2 °C)	IEC 60335-1	—	PASSES
Glow Wire Flammability Index (850 °C)	IEC 60695-2-12	at 1mm	PASSES

Phenolic Specifications

Products listed in this catalog that refer to material type "Phenolic" are made from "Durez 152" This is a high quality phenolic material. The specifications for this material are below:

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
BK, BN	1.5	V-1	1	1	150	150	150
	3.0	V-0	0	1	160	160	160
	6.0	V-0	0	2	160	160	160
	12.7	V-0	0	2	160	160	160
Comparative Tracking Index (CTI): 3			Dimensional Stability (%): 0.02				
High-Voltage Arc Tracking Rate (HVTR): 0			High Volt, Low Current Arc Resis (D495): 5				
Dielectric Strength (kV/mm): 20			Volume Resistivity (10 ^x ohm-cm) : 10				

		Compression		Injection Grade	
		International Units	English Units	International Units	English Units
Physical	Specific Gravity (D792)	1.50	1.50	1.50	1.50
	Apparent Density (D1895)	0.68 g/cc	0.68 g/cc	0.68 g/cc	0.68 g/cc
	Molding Shrinkage* (D6289)	0.006 m/m	0.006 in/in	0.0100 m/m	0.0100 in/in
	Water Absorption (D570)	0.30 %	0.30 %	0.30 %	0.30 %
Mechanical	Tensile Strength (D638)	48 Mpa	7,000 psi	62 Mpa	9,000 psi
	Flexural Strength (D790)	76 Mpa	11,000 psi	83 Mpa	12,000 psi
	Compressive Strength (D695)	207 Mpa	30,000 psi	207 Mpa	30,000 psi
	Tensile Modulus (D638)	9.6 Gpa	1.4 x10 ⁶ psi	9.0 Gpa	1.3 x10 ⁶ psi
	Izod Impact (D256)	16.0 J/m	0.30 ft lb/in	14.9 J/m	0.28 ft lb/in
Thermal	Deflection Temperature (D648)	191 °C	375 °F	191 °C	375 °F
	UL Flammability (UL-94) @	1.5 mm	V - 1	1.5 mm	V - 1
	For complete UL Listing for this material refer to the UL web Site www.ul.com	3.0 mm	V - 0	3.0 mm	V - 0
		6.0 mm	V - 0	6.0 mm	V - 0
Electrical	UL Temperature Index (Elect) @	3.0 mm	160 °C		160 °C
	Dielectric Strength (D149)				
	Short Time	14.7 MV/m	375 V/mil	13.8 MV/m	350 V/mil
	Step by Step	12.8 MV/m	325 V/mil	10.8 MV/m	275 V/mil
	Dissipation Factor (D150)1 MHZ	.05	.05	.05	.05
	Dielectric Constant (D150)1 MHZ	5.0	5.0	5.2	5.2
	Volume Resistivity(ohms)(D257)	1.0 x10 ¹⁰ m	1.0 x10 ¹² cm	1.0 x10 ¹⁰ m	1.0 x10 ¹² cm

Properties determined with test specimens molded at 340-350°F *Typical transfer-molded shrinkage is 0.008 in/in or m/m

Other Properties

IEC Tracking index (CTI): 190 V.

Durez 152 is Fungus resistant per Mil-I-631D and Mil-E-5272C.



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